

# IRON BALTIC

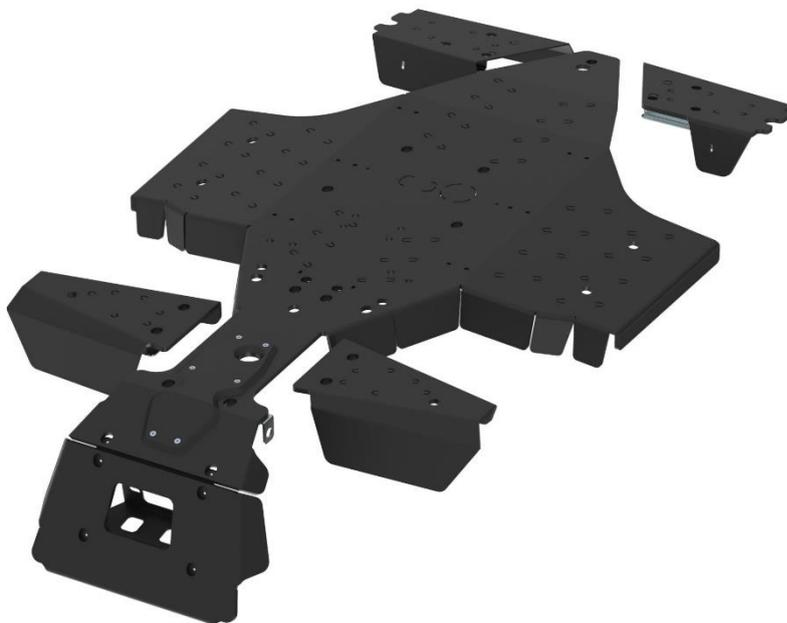
## PLASTIC SKID PLATE

# POLARIS

XP 1000 / XP 850 (2015 - ...)

Code 02.16700

Version 04092023



**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic  
[sales@ironbaltic.com](mailto:sales@ironbaltic.com)

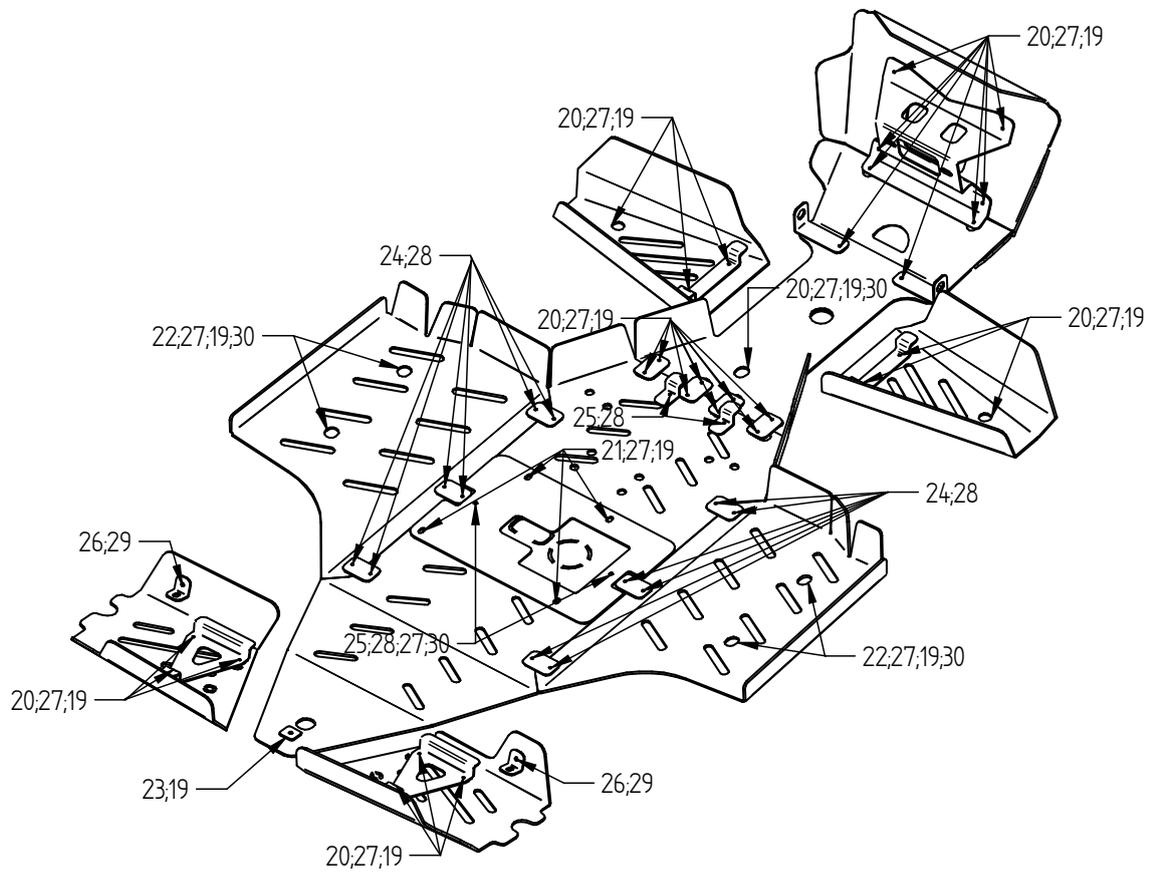
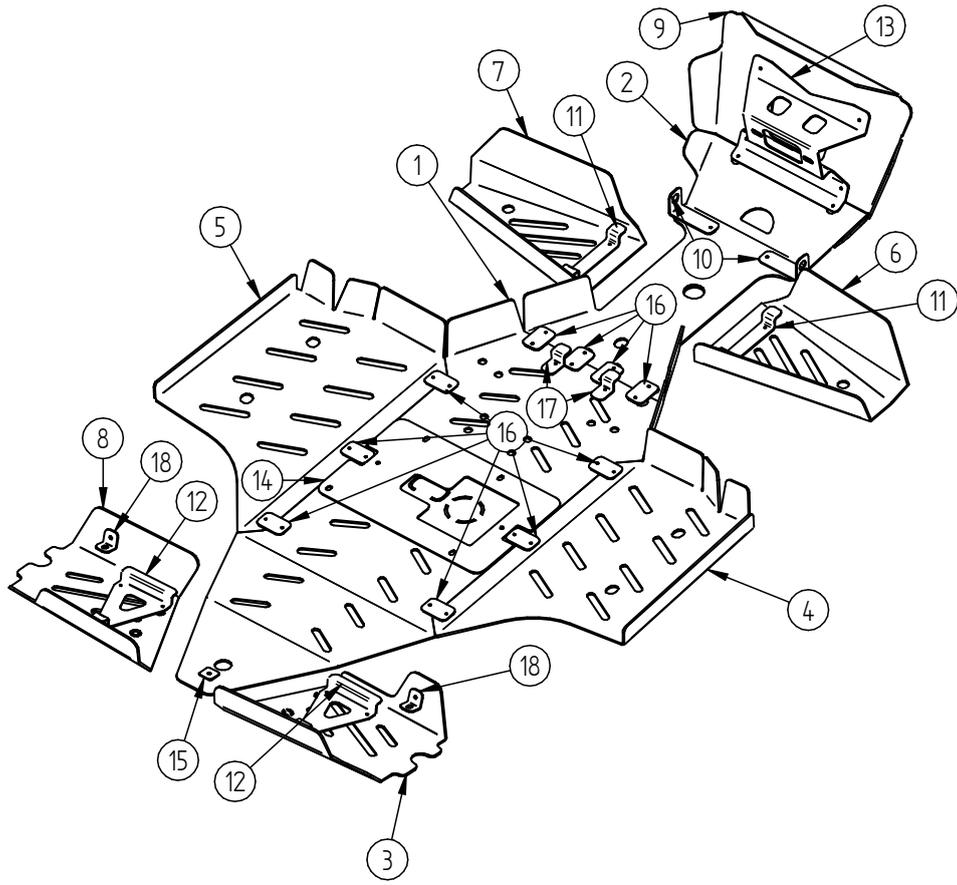
DOWNLOAD MULTILINGUAL  
USER MANUAL



[code.ironbaltic.com/u/rIUIREt](https://code.ironbaltic.com/u/rIUIREt)

# SPECIFICATION

Pos.	Description	Code	Amount
1	Middle protection	02.16701	1
2	Front protection	02.16702K	1
3	Rear right arm protection	02.16703	1
4	Right side protection	02.1546K	1
5	Left side protection	02.1547K	1
6	Front right arm protection	02.1542	1
7	Front left arm protection	02.1543	1
8	Rear left arm protection	02.1545	1
9	Front upper protection	02.1553	1
10	Klamber / Bracket	02.16604	2
11	Clamp for front arm protection	02.1528	2
12	Clamp for rear arm protection	02.1529	2
13	Front upper protection bracket	02.1550	1
14	Middle protection plate	02.1551K	1
15	Installation plate	02.2305	1
16	Installation plate	02.5006	10
17	Installation plate	02.8210	2
18	Angle	03.1502	2
19	Dished washer	14.503	38
20	Bolt M6x20 DIN 933	OT.02.02.060	29
21	Bolt M6x45 DIN 933	OT.02.02.110	4
22	Bolt M6x70 DIN 933	OT.02.02.150	4
23	Bolt M8x25 DIN 993	OT.02.02.190	1
24	Bolt M6x20 DIN 7991	OT.02.04.030	12
25	Bolt M6x25 DIN 7991	OT.02.04.040	4
26	Bolt M8x25 DIN 7991	OT.02.04.160	2
27	Washer Ø6/15 SFS 3738	OT.04.03.020	44
28	Washer Ø6	14.502	16
29	Washer Ø8	14.501	2
30	Nyloc nut M6 DIN 985	OT.03.02.030	7

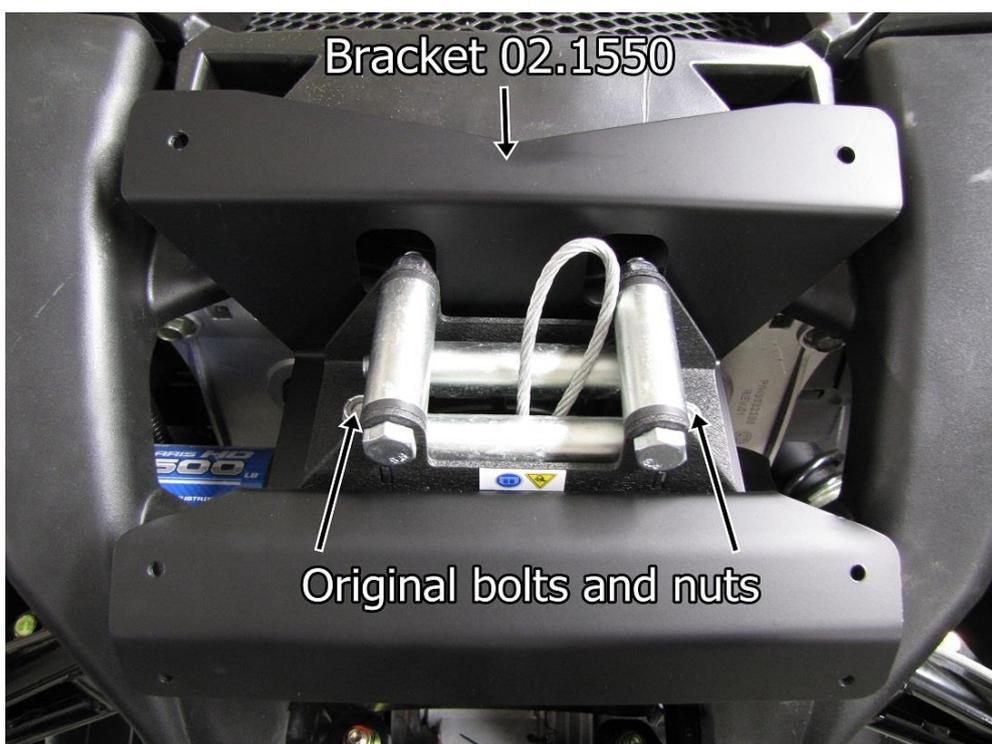


# FITTING INSTRUCTIONS

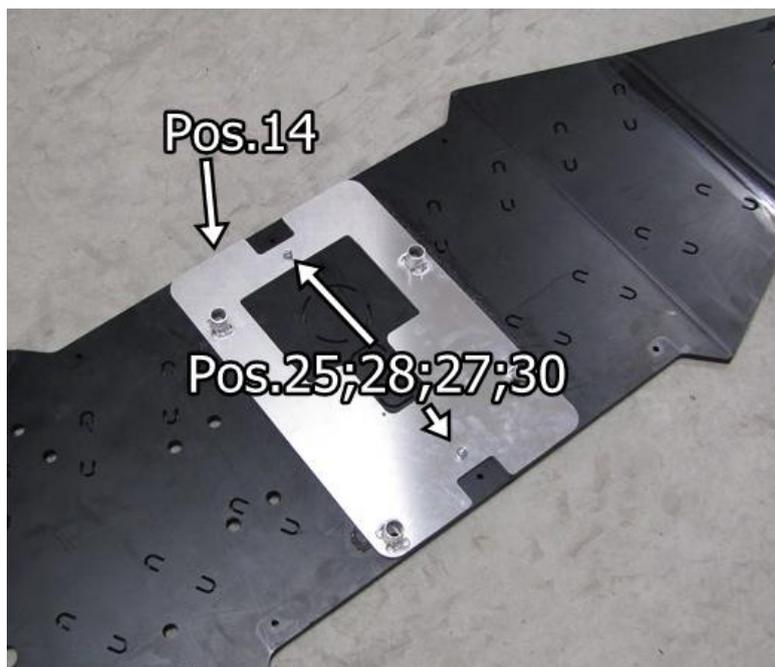
**Step 1** Remove all standard plastic covers.



**Step 2** Install bracket 02.1550, use original bolts and nuts.



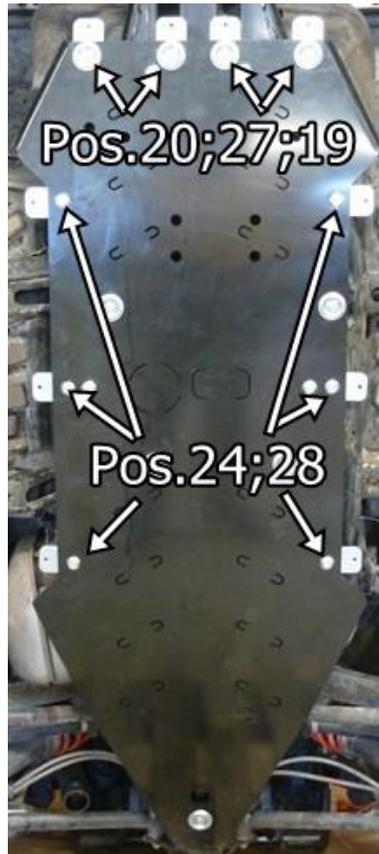
**Step 3** Install plate 02.1551K to middle protection.



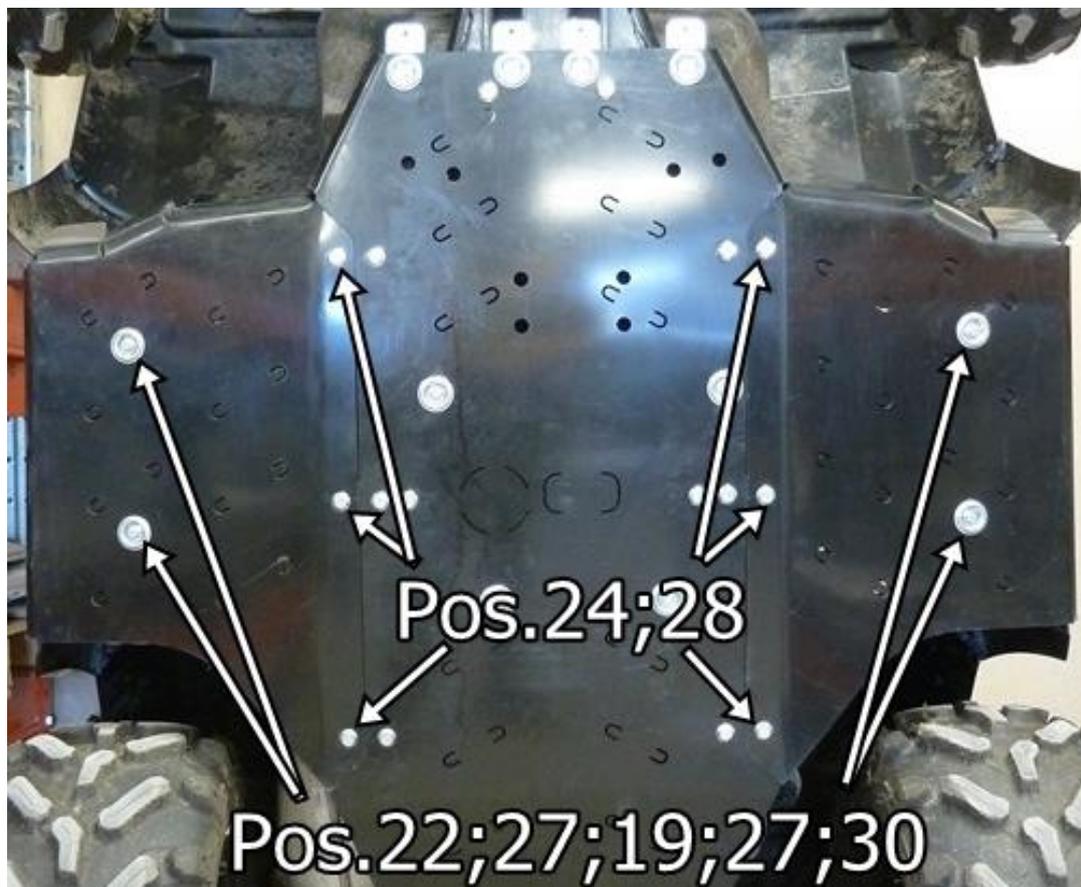
**Step 4** Install middle protection 02.16701.



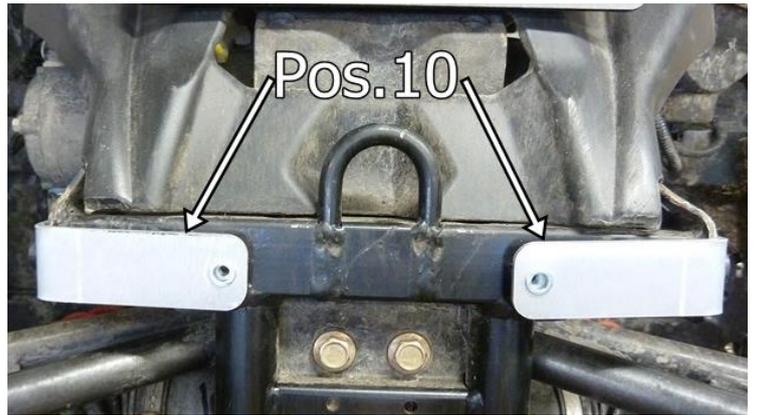
**Step 5** Install plates 02.5006 to middle protection.



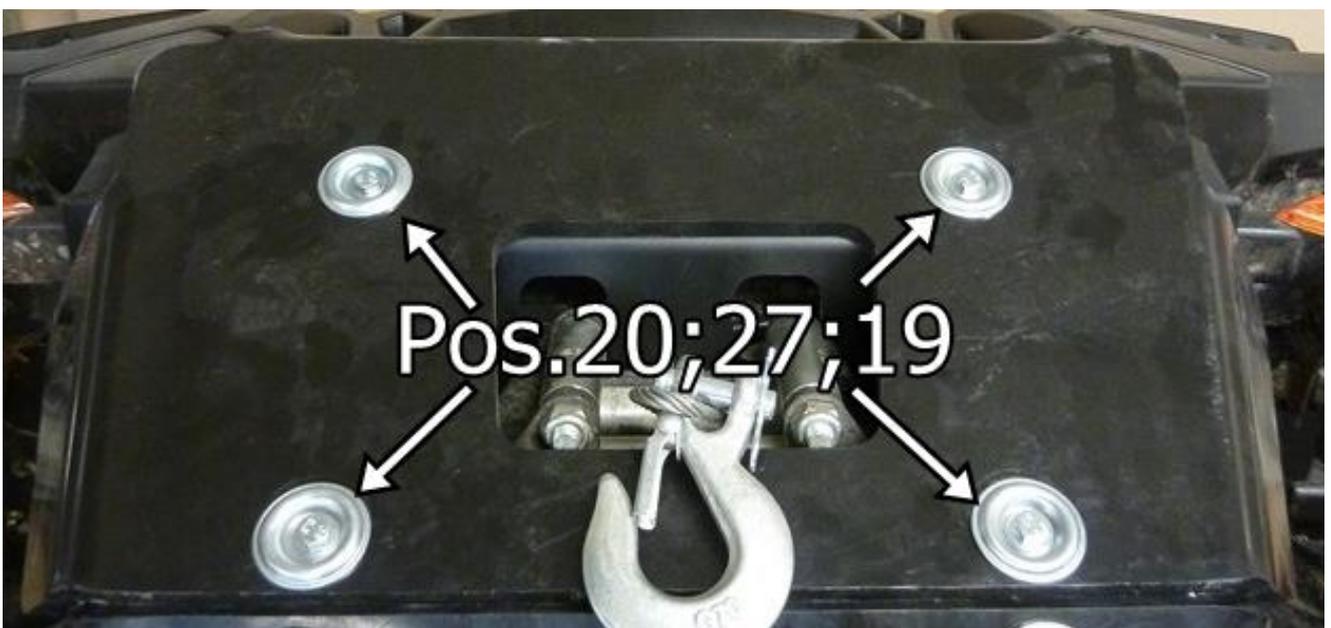
**Step 6** Install side protections 02.1556K and 02.1547K.



**Step 7** Install front protection 02.16702K use brackets 02.16604 to fit the front part.



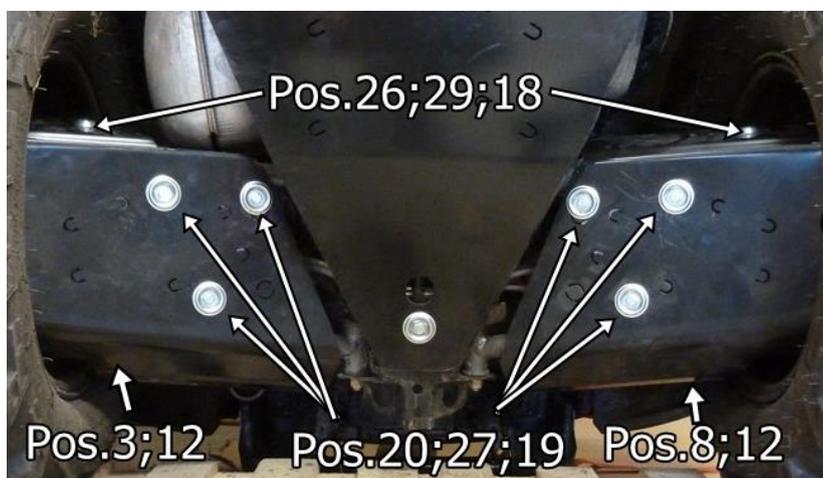
**Step 8** Install front upper protection 02.1553.



**Step 9** Install front arm protections 02.1542, 02.1543, use clamp 02.1528.



**Step 10** Install rear arm protections 02.16703, 02.1545, use clamp 02.1529.









# IRON BALTIC

IRON BALTIC OÜ  
Joa tee 17  
Vääna 76903  
Estonia / Europe

+372 6 533 711  
[sales@ironbaltic.com](mailto:sales@ironbaltic.com)

[www.ironbaltic.com](http://www.ironbaltic.com)  
[www.facebook.com/ironbaltic](https://www.facebook.com/ironbaltic)  
[www.youtube.com/user/ironbalticLtd](https://www.youtube.com/user/ironbalticLtd)

