

IRON BALTIC

ALUMINIUM SKID PLATE

POLARIS

XP 1000 / XP 850 (2015 - ...)

Code 02.16600

Version 04092023



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

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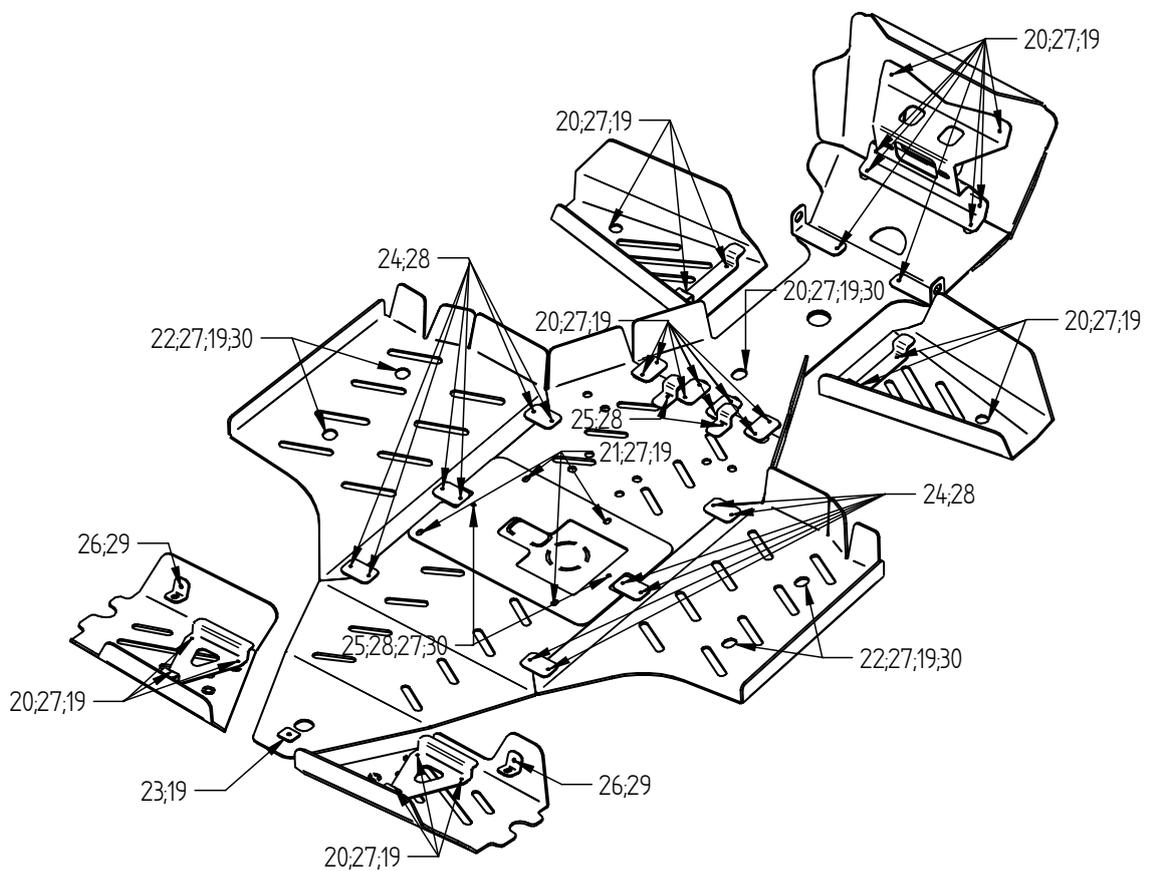
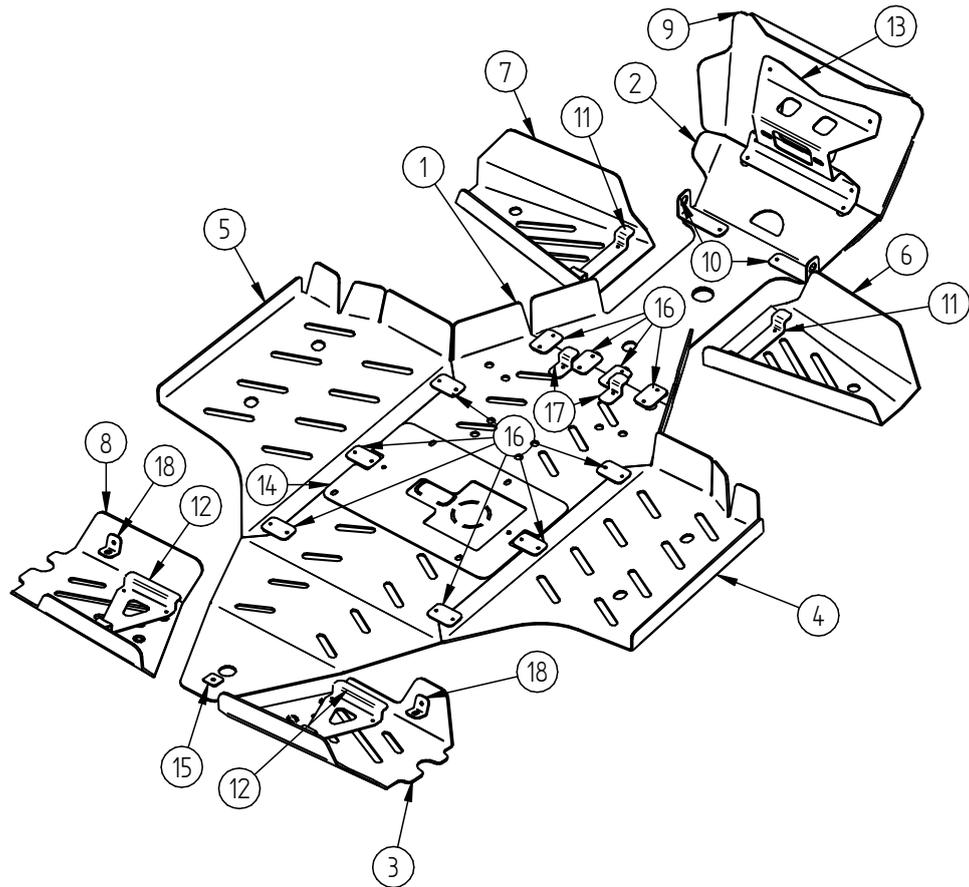
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SPECIFICATION

Pos.	Description	Code	Amount
1	Middle protection	02.16601	1
2	Front protection	02.16602K	1
3	Rear right arm protection	02.16603	1
4	Right side protection	02.15211K	1
5	Left side protection	02.15222K	1
6	Front right arm protection	02.1523	1
7	Front left arm protection	02.1524	1
8	Rear left arm protection	02.1526	1
9	Front upper protection	02.1527	1
10	Bracket	02.16604	2
11	Clamp for front arm protection	02.1528	2
12	Clamp for rear arm protection	02.1529	2
13	Front upper protection bracket	02.1550	1
14	Middle protection plate	02.1551K	1
15	Installation plate	02.2305	1
16	Installation plate	02.5006	10
17	Installation plate	02.8210	2
18	Angle	03.1502	2
19	Dished washer	14.503	38
20	Bolt M6x16 DIN 933	OT.02.02.050	29
21	Bolt M6x40 DIN 933	OT.02.02.100	4
22	Bolt M6x60 DIN 933	OT.02.02.140	4
23	Bolt M8x20 DIN 993	OT.02.02.180	1
24	Bolt M6x16 DIN 7991	OT.02.04.020	12
25	Bolt M6x20 DIN 7991	OT.02.04.030	4
26	Bolt M8x25 DIN 7991	OT.02.04.160	2
27	Washer Ø6/15 SFS 3738	OT.04.03.020	44
28	Conical washer Ø6	14.502	16
29	Conical washer Ø8	14.501	2
30	Nyloc nut M6 DIN 985	OT.03.02.030	7

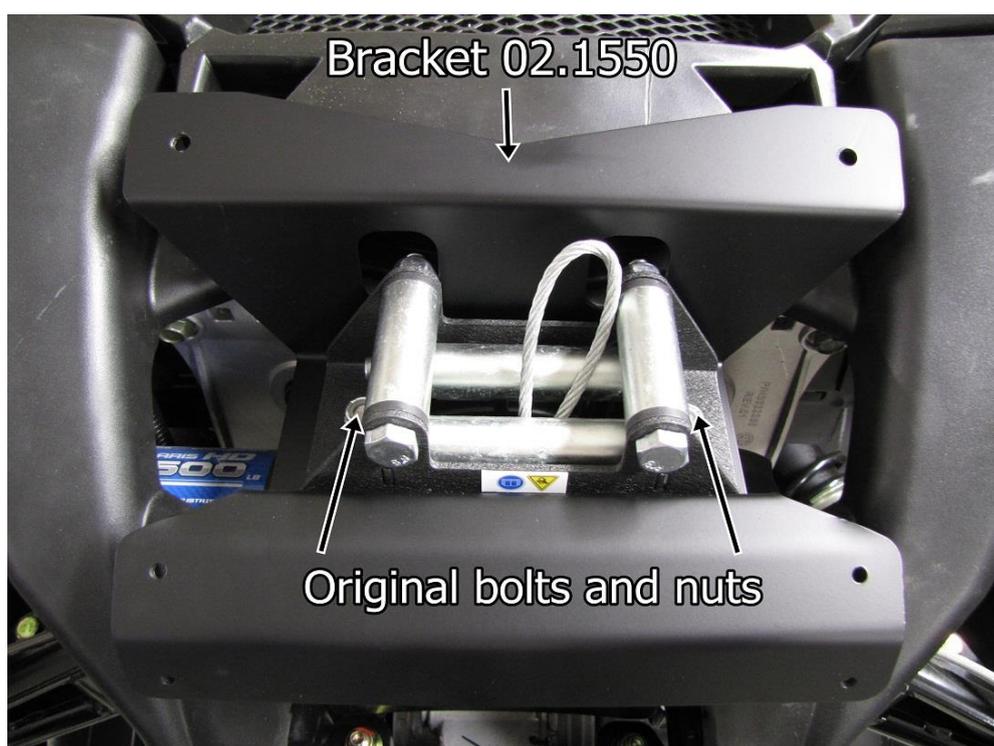


FITTING INSTRUCTIONS

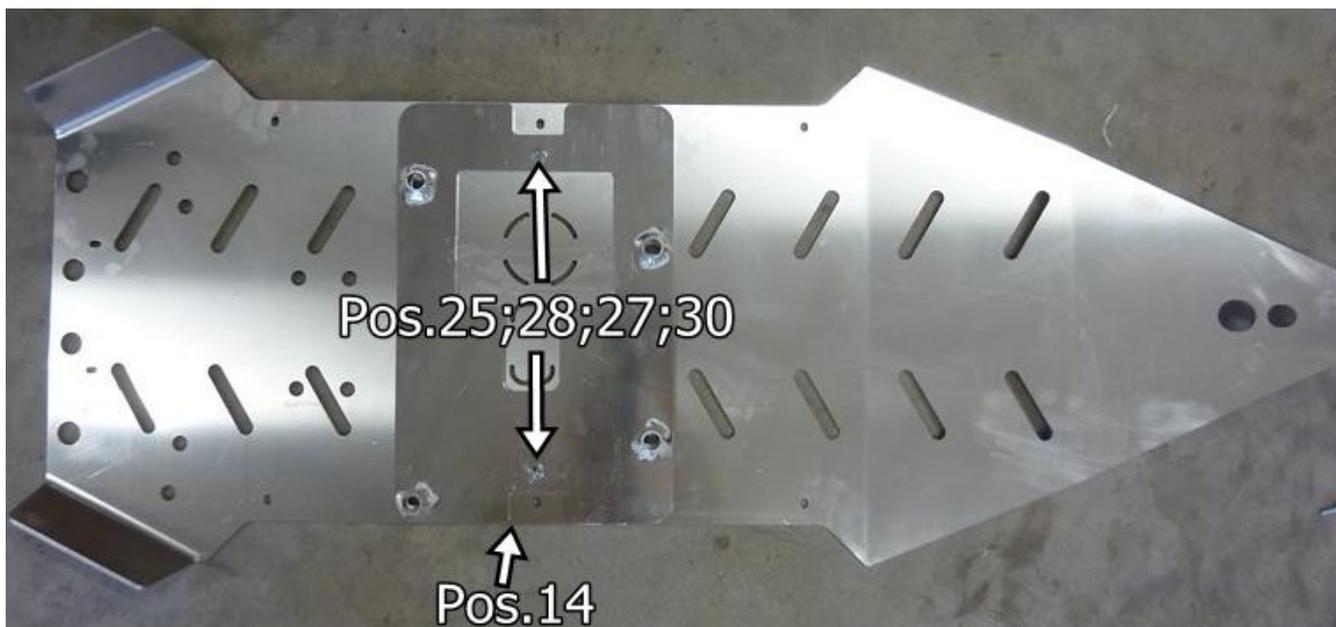
Step 1 Remove all standard plastic covers.



Step 2 Install bracket 02.1550, use original bolts and nuts.



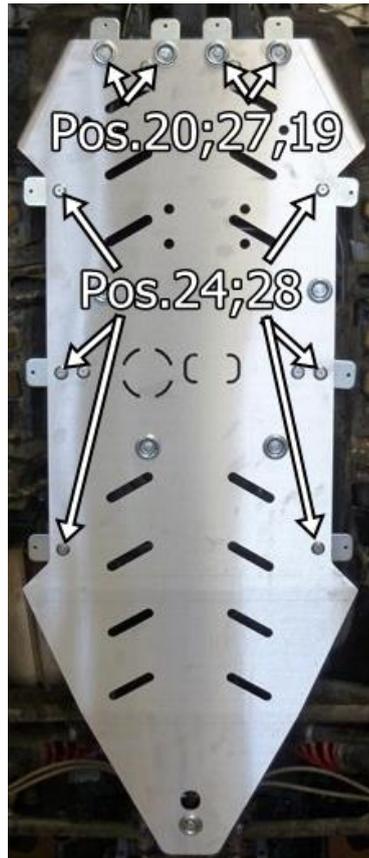
Step 3 Install plate 02.1551K to middle protection.



Step 4 Install middle protection 02.16601.



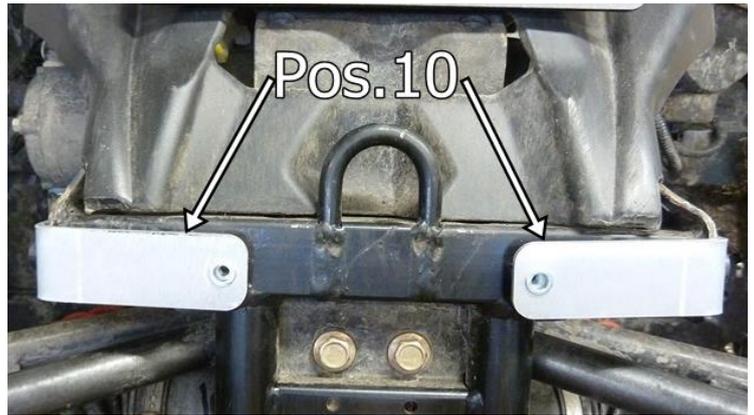
Step 5 Install plates 02.5006 to middle protection.



Step 6 Install side protections 02.15211K and 02.15222K.



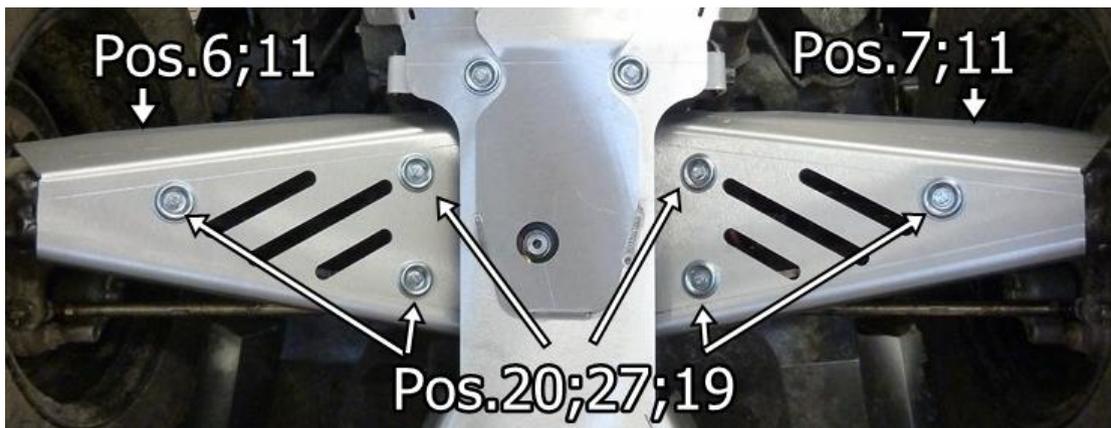
Step 7 Install front protection 02.16602K use brackets 02.16604 to fit the front part.



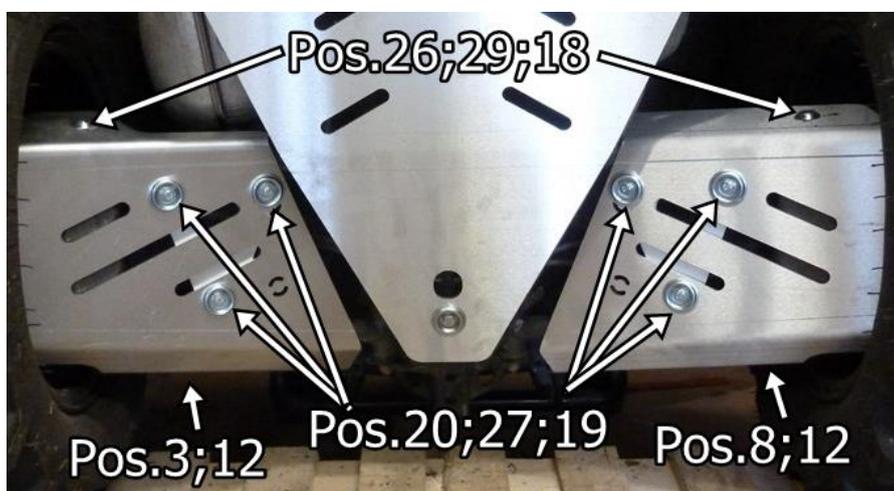
Step 8 Install front upper protection 02.1527.



Step 9 Install front arm protections 02.1523, 02.1524, use clamp 02.1528.



Step 10 Install rear arm protections 02.16603, 02.1526, use clamp 02.1529.



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