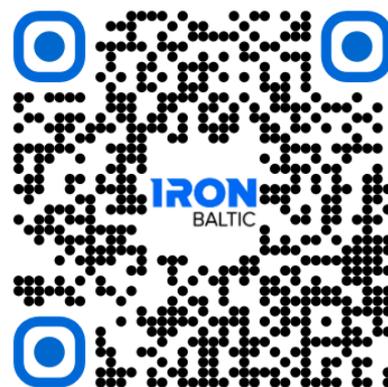


## PLASTIC SKID PLATE + WINCH ADAPTER



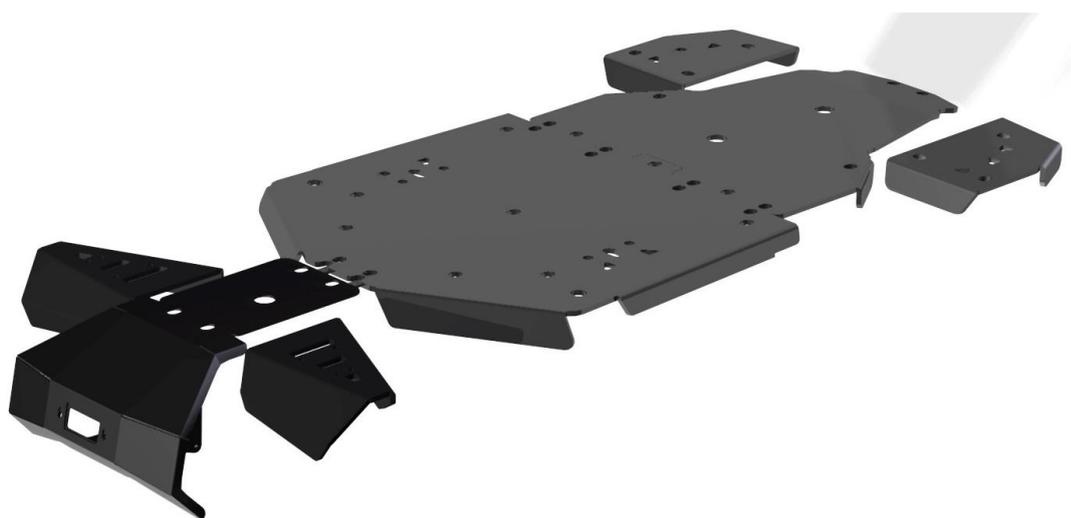
[code.ironbaltic.com/u/avOHx5OT](https://code.ironbaltic.com/u/avOHx5OT)

## POLARIS

ACE 325 / 570 / 900

Code 02.14650

Version 30082023

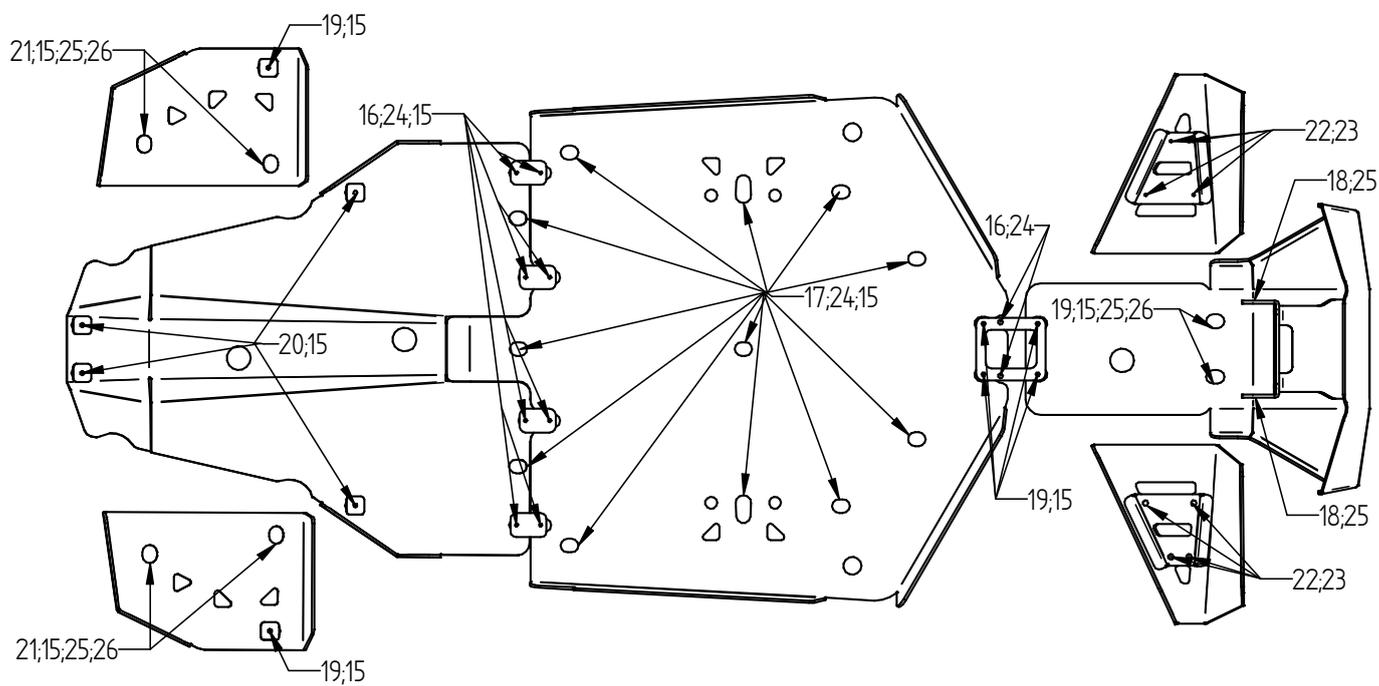
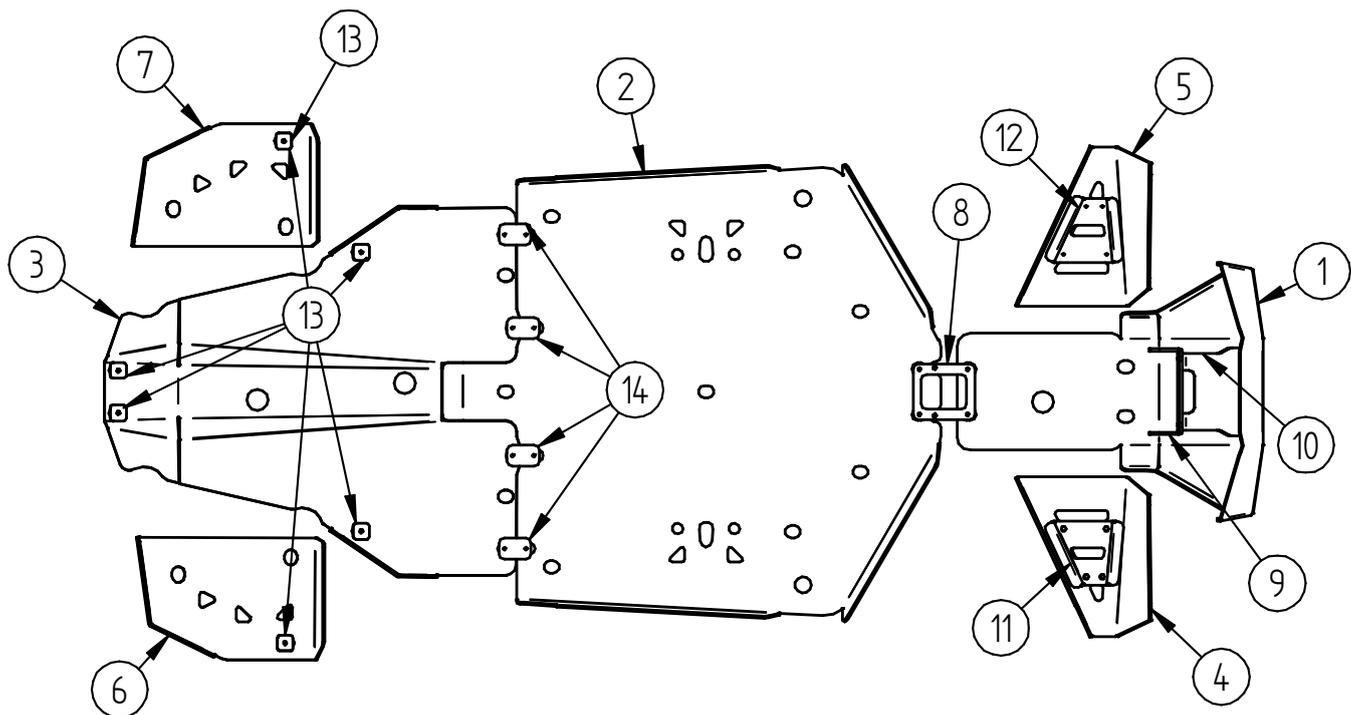


**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic  
[sales@ironbaltic.com](mailto:sales@ironbaltic.com)

# SPECIFICATION

Pos.	Description	Code	Amount
1	Front bumper	05.6502	1
2	Middle protection	02.14602	1
3	Rear part	02.14603	1
4	Front right arm protection	02.14604	1
5	Front left arm protection	02.14605	1
6	Rear right arm protection	02.14606	1
7	Rear left arm protection	02.14607	1
8	Installation bracket	02.14508	1
9	Front winch adapter	05.6501	1
10	Fairlead holder	05.1202	1
11	Clamp for front arm protection	02.14509	1
12	Clamp for front arm protection	02.14510	1
13	Installation plate	02.2305	6
14	Installation plate	02.5006	4
15	Dished washer	14.503	36
16	Bolt M6x16 DIN 933	OT.02.02.050	10
17	Bolt M6x25 DIN 933	OT.02.02.070	12
18	Bolt M8x16 DIN 933	OT.02.02.170	4
19	Bolt M8x20 DIN 933	OT.02.02.180	8
20	Bolt M8x25 DIN 933	OT.02.02.190	4
21	Bolt M8x60 DIN 933	OT.02.02.250	4
22	Bolt M6x25 DIN 7991	OT.02.04.040	8
23	Conical washer Ø6	14.502	8
24	Washer Ø6/15 SFS 3738	OT.04.03.020	22
25	Washer Ø8/20 SFS 3738	OT.04.03.030	10
26	Nyloc nut M8 DIN 985	OT.03.02.040	6

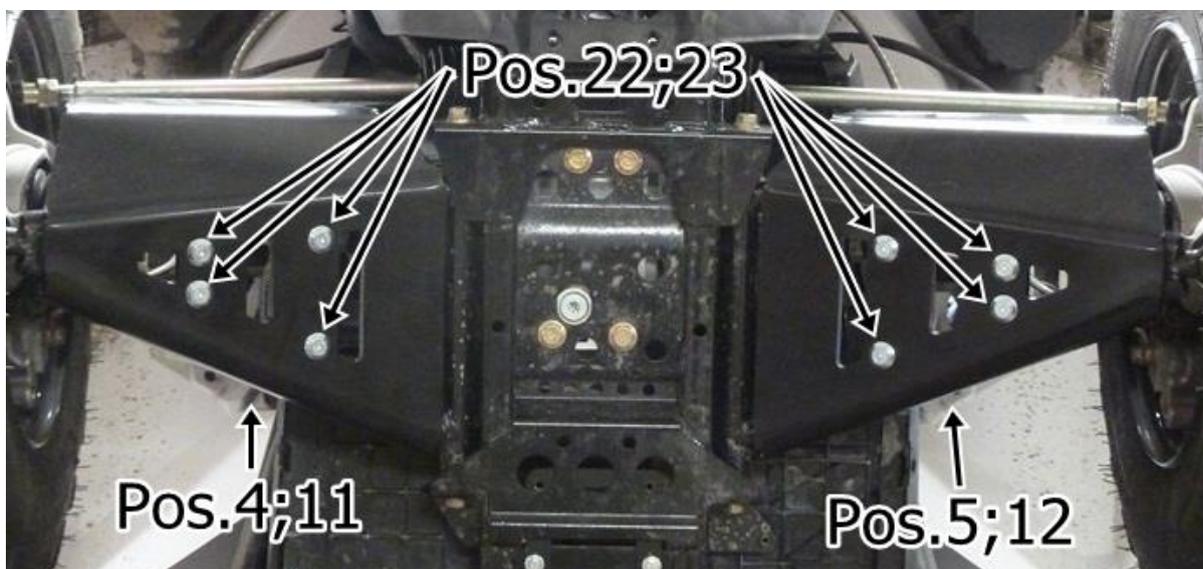


# FITTING INSTRUCTIONS

**Step 1** Remove all standard plastic covers.

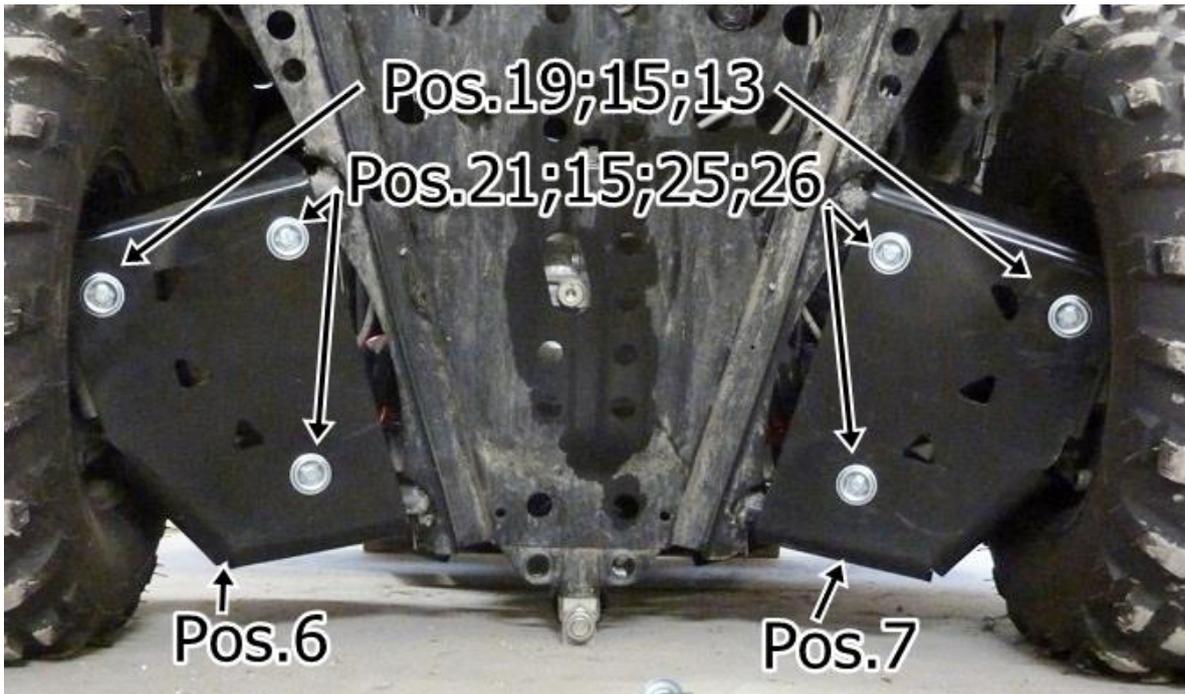


**Step 2** Install front arm protections 02.14604 and 02.14605.



**Step 3**

Install rear arm protections 02.14606 and 02.14607.

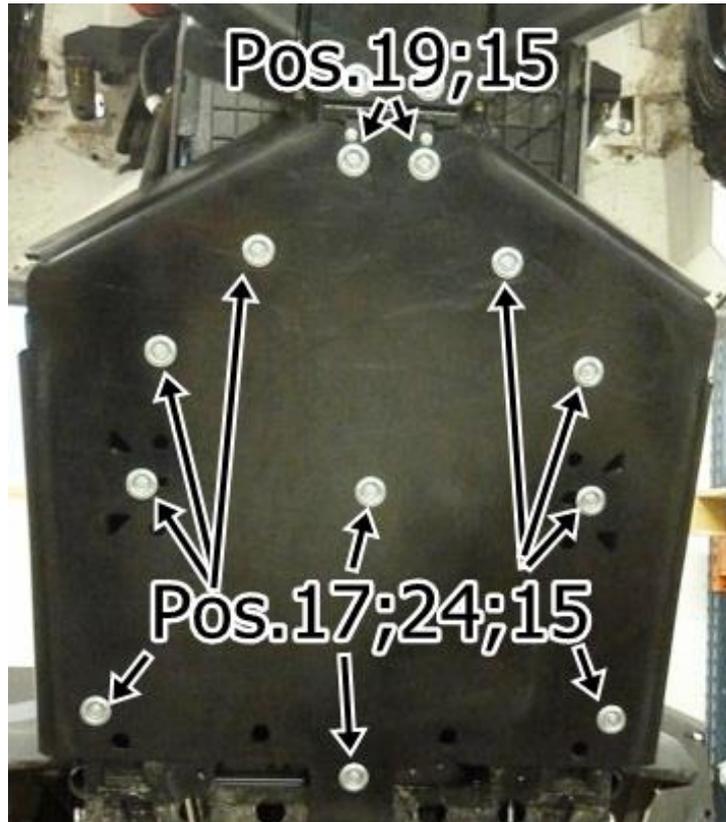


**Step 4**

Install bracket 02.14508.



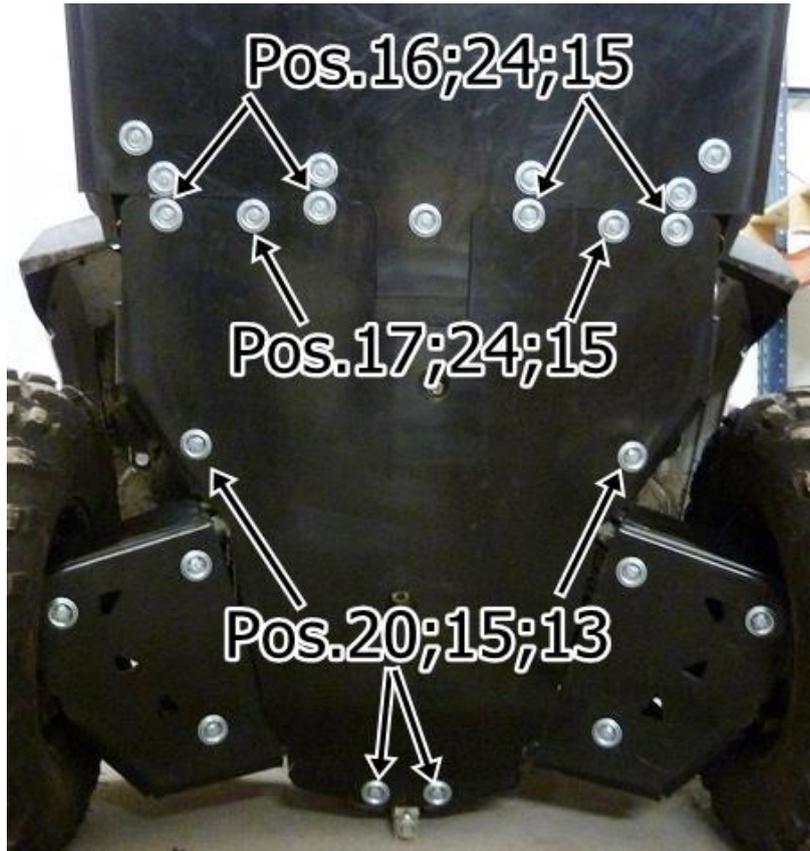
**Step 5** Install middle protection 02.14602.



**Step 6** Install plates 02.5006 to the middle protection.



**Step 7** Install rear protection 02.14503.

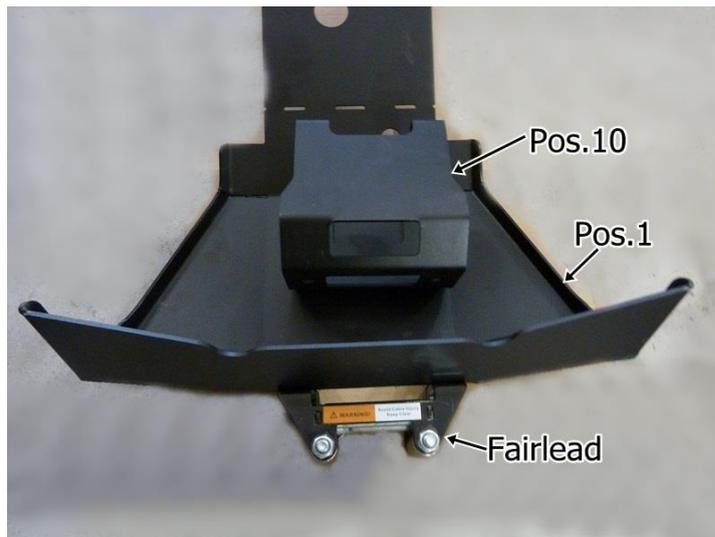


**Step 8** Remove original lower plastic protection. After removal reinstall upper bolts.



## Step 9

Install winch fairlead and fairlead holder to the front bumper. Use bolts/nuts supplied with the winch.



## Step 10

Install winch and winch adapterplate 05.6501. Use bolts supplied with winch. NB! Make sure that the winch motor negative terminal is facing downwards. If necessary, check your winch manual, how to adjust the position of the motor terminals.



**Step 11**

Install assembled front bumper to the ATV.







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