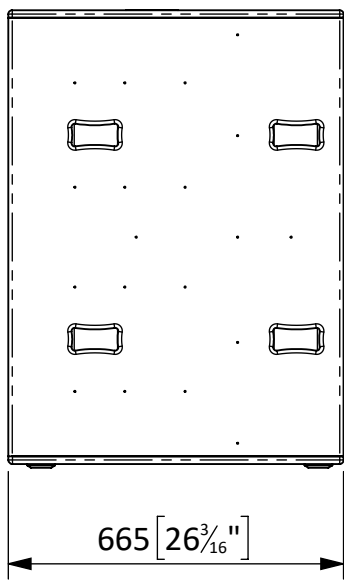
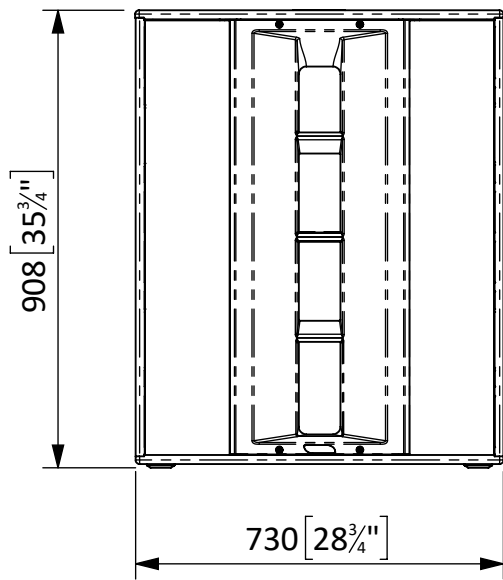
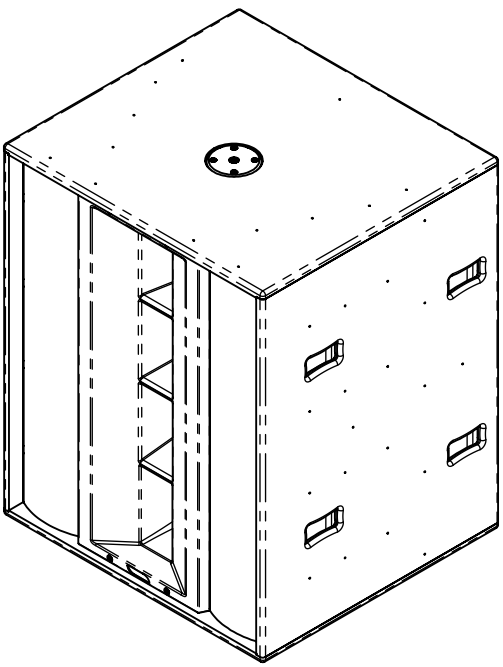
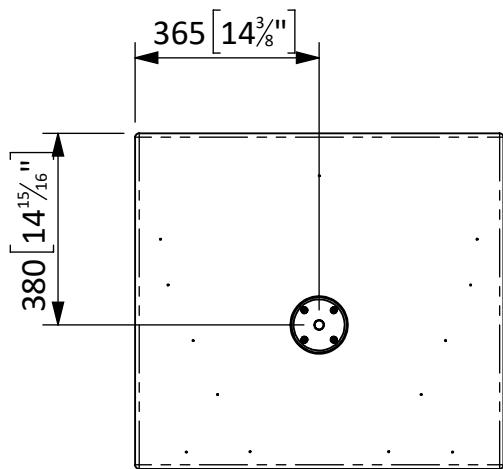


IF IN DOUBT ASK

ISSUE	DATE	DRAWN	ECR No	CHECKED	APPROVED
1	03/09/2020	JB	C10011-1	DR	AS



DIMENSIONS IN MILLIMETRES			
FABRICATION UNLESS OTHERWISE STATED		MACHINING UNLESS OTHERWISE STATED	
UP TO 300mm	+/-0.2mm	0.0mm	+/- 0.5 mm
300mm-500mm	+/-0.5mm	0.0mm	+/- 0.2 mm
500mm- 1m	+/-1.0mm	0.0mm	0.05 - 0.15mm
1m - 5m	+/-2.0mm	0.00mm	+/- 0.01mm
ANGULAR	±1°	ANGULAR	±0.5°

SURFACE TEXTURE VALUES IN MICROMETRES (µm) TO BS1134:P72
 ALL MACHINED SURFACES TO BE $\sqrt{Ra} \leq 3.2$ ALL SCREW THREADS TO BS6346 P7.2: $Rz \leq 6.3$

TITLE:	DRAWING No.
PRODUCT DIMENSIONS	SP10221-001
PROJECT:	SAP No.
SUB VANTAGE	IT1603
MATERIAL:	EST. WEIGHT: (Kg)
SEE SPEC SHEET	91.2

FINISH:		COLOUR:		TEXTURE:	
THIRD ANGLE PROJECTION TO BS 8888				SCALE: 1:15	SHT 1 OF 1 SHTS
				SHEET: A3	



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